## **Welders Angle Clamps**

## 2 and 3 Axis Fixture Vises

## 3-Axis Welders Angle Clamps

Patent No. US 6,860,475 B2

Holds a 3-axis workpiece in position before welding.

» Features the Quick Acting Screws and "Swing Away" Arm.







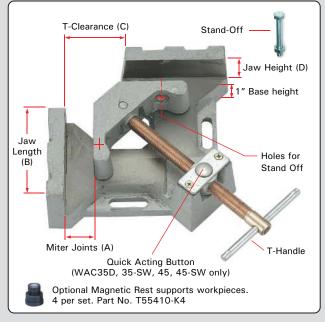


- » With the push of the buttons, the threaded screws easily slide in and out.
- » When the job is finished, simply "swing away" the 3rd Axis arm for quick and easy part removal.
- Hold parts in position during cool down to minimize distortion due to contraction.
- » Available in 3.75" and 4.75" capacities. Model WAC45-SW comes with a curved arm for greater workpiece clearance.

## 2-Axis Welders Angle Clamps

Made with machined cast iron. Featuring these improvements:

- » Machined outside faces usable for upright joint
- » Stand-off increases access
- » Quick acting screw on deluxe models.











	Part No.	Features	Miter Joints (A)	Jaw Legnth (B)	T-Clearance	Jaw Height (D)	Weight
	WAC22	Standard screw, Machined on two outside surfaces	2.21" 56 mm	3.54" 90 mm	1.85" 47 mm	1.28" 33 mm	8.8 lbs 4.0 kg
2-Axis	WAC34	Standard screw	3.75" 95 mm	4.80" 122 mm	2.45" 62 mm	1.38" 35 mm	11 lbs 5.0 kg
	WAC35D	Quick Acting Screw, Two stand-offs, Machined on two outside faces	3.75" 95 mm	4.80" 122 mm	2.45" 62 mm	1.38" 35 mm	11 lbs 5.0 kg
	WAC45	Quick Acting Screw, Two stand-offs, Machined on two outside faces	4.75" 121 mm	5.32" 135 mm	3.92" 100 mm	2.25" 57 mm	23 lbs 11.0 kg
xis	WAC35-SW	3-Axis Fixture, Quick Acting Screw, Two stand-offs "Swing Away" Arm	3.75" 95 mm	4.80" 122 mm	2.45" 62 mm	1.38" 35 mm	24 lbs 11 kg
3-A	WAC45-SW	3-Axis Fixture, Quick Acting Screw, Two stand-offs "Swing Away" Arm, Two magnetic rests	4.75" 121 mm	5.32" 135 mm	3.92" 100 mm	2.25″ 57 mm	43 lbs 20 kg

<sup>\*</sup> Optional Magnetic Rest supports workpieces. 4 per set. Part No. T55410-K4