# **TOMAHAWK 45**

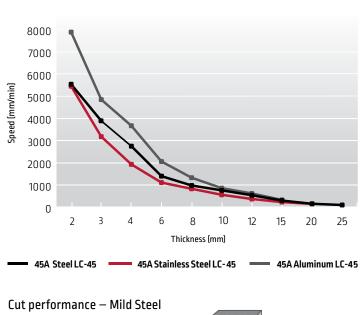
# Plasma Cutting - Anywhere, Anytime

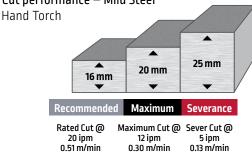
**The Tomahawk 45** plasma cutting systems are portable enough to carry to any jobsite. Hook up the compressed air, grab the torch and start cutting right away.

### Features

- TFT 2,8" screen For an easier and user friendly user interface
- Continuous Output Control Focus the arc for different material thickness.
- **Touch Start system** Reliable plasma arc initiation without high frequency.
- Rapid Arc Restrike Fast cutting through gaps, even expanded metal.
- Front Panel Purge Control Makes it easy to set the air flow rate without initiating the plasma arc.
- Gouging and Grid modes (adjustable grid's time)
- **Cool Operation, Long Consumable Life** New electrode and nozzle design save you money in the long run.
- Added Safety Our Parts-in-Place system detects correct installation of consumables and torch.
- Lightweight and Portable Easily carried by one person.
- Engine Drive Compatible Select a Lincoln Electric Outback<sup>®</sup> or Vantage<sup>®</sup> to power your Tomahawk<sup>®</sup> in remote locations.

## **CUTTING PERFORMANCE**









#### Tomahawk 45 (K14391-1) includes:

- Lincoln Electric LC45 Torch with 6 m cable
- Air regulator and pressure gauge
- Internal water separator
- Work clamp and cable
- Spare consumables
- Shoulder strap
- Input power cord

#### Applications

- On site maintenance
- Small construction sites.
- Air ducting installation (HVAC)
- Demolition work
- Rental



## **RECOMMENDED ACCESSORIES**



Plasma Circle Cutting Guide Kit For cutting circles from 77-838 mm (3-33 in. ) in diameter. Works with all Lincoln LC series plasma torches. Order K2886-1

Lincoln Electric LC45 **Replacement Torch** Includes 4 m (10 ft.) torch cable and one set of all required torch expendable parts Order W100000327



**Product Number** 

W10000328

W10000329

**TOMAHAWK 45 TORCH CONSUMABLES** 

Two-wheeled undercarriage For stick and TIG inverters Order W0200002

Description

Electrode

Nozzle

**Retaining Cap** 

Swirl Ring

## REPLACEMENT TORCH CONSUMABLES

#### **Consumable Wear**

- It is normal for the electrode and nozzle to wear during operation.
- Electrodes should typically be replaced when erosion reaches 0.65 mm (0.025 in.).
- A green and erratic arc will indicate end of electrode life. The electrode should be immediately replaced.
- It is recommended that the Electrode and Nozzle be replaced as a complete set.

#### Lincoln Electric LC45 Parts







Shield Cap, Hand, 45-85A W10000330



# Type of cutting

CONTACT



#### Convenient for the operator, simply drag the nozzle on the plate. Well protected nozzle.

#### STAND-OFF OPTION 2

Electrode

W10000328

Maximum flexibility and visibility of the plasma stream.

Swirl Ring

W10000333

GOUGE OPTION 3

Nozzle

W10000329

Allowing you to gouge different materials.

**Retaining Cap** 

W10000340

## **PRODUCT SPECIFICATIONS**

Product Name	Product Number	Input Power	Rated Output Current/Voltage/ Duty Cycle	Fuse (delayed) or Circuit Breaker	Pilot Current	Output Range	Air Pressure Required	Air Flow Rate Required	Dimensions H x W x D (mm)	Net Weight Without Torch (kg)
Tomahawk <sup>®</sup> 45	K14391-1	120/230/1/ 50/60	at 230Vac  45A@45% 40A@60% 30A@100%	16 A	20 A	15- 45 A (230Vac) 15- 22 A	5.0bar — 6,0bar	200 ±10% I/min	385 x 8.5 x 18.9	11.1
			at 120Vac 22A@60% 15A@100%			(120Vac)				

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