



## GXe 253G 3.5m

GXE253G35

A gas-cooled 250 A MIG/MAG welding torch with Euro connector and Kemppi Flexcoax cable. Cable length options are 3.5 and 5 meters.

### Technical data

Description	Value
Welding connection type	Euro
Filler wire diameter	0.6 ... 1.2 mm
Filler wire diameter	0.6 mm...1.2 mm
Filler wire diameter, Fe	0.6 ... 1.2 mm
Filler wire diameter, Fe	0.6 mm...1.2 mm
Filler wire diameter, Fe-MC/FC	0.9 ... 1.2 mm
Filler wire diameter, Fe-MC/FC	0.9 mm...1.2 mm

Description	Value
Filler wire diameter, Ss	0.8 ... 1.2 mm
Filler wire diameter, Ss	0.8 mm...1.2 mm
Filler wire diameter, Ss-MC/FC	0.9 ... 1.2 mm
Filler wire diameter, Ss-MC/FC	0.9 mm...1.2 mm
Filler wire diameter, Al	0.8 ... 1.2 mm
Filler wire diameter, Al	0.8 mm...1.2 mm
Type of cooling	Air
Contact tip	M6
Method of guidance	Manual
Load capacity 35% / Ar + 18% CO <sub>2</sub>	250 A
Load capacity 60% / Ar + 18% CO <sub>2</sub>	200 A
Load capacity test, filler wire material	Fe
Load capacity test, filler wire diameter	1 mm
Load capacity test, stick out length	15 mm
Load capacity test, gas flow	13 l/min
Gun handle	Yes
Neck type	Rotating
Neck dimensions: length	107 mm
Neck dimensions: height	65 mm
Neck dimensions: angle	40 °
Welding torch cable length	3.5 m
Remote control	Optional
Operating temperature	-20 ... 40 °C
Operating temperature	-20 °C...40 °C
Storage temperature	-40 ... 60 °C
Storage temperature	-40 °C...60 °C
Standards	IEC 60974-7