ADVANTAGE

- Actual tube diameter 203 mm
- Extension 2 or 4 metres (with a 4 metre arm maximum 8 metres working length)
- ✓ Lockable hinge
- Rail set for welding equipment (optional)





is considerably increased when using

an EC 2 (length 2 metres) or EC 4

(length 4 metres) extension crane.

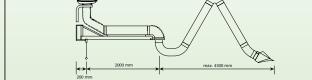
Both cranes are supplied with a wall

hinge which locks the horizontal

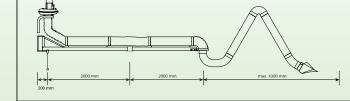
movement of the crane in a previously

selected position.





EC 2 with LFA 4.0; maximum reach: 6 metres.



EC 4 with LFA 4.0; maximum reach: 8 metres.

TOTAL SOLUTIONS

TOTAL COLOTIONS					
Product	Description	Application			
LTA 2.0 Telescopic arm	Reach 1.4 metres	Work benches, small working areas			
LFA 2.0/3.0/4.0 Flexible arm	Reach 2, 3 or 4 metres Easy/light operation	For low to standard number of position changes			
LFA 3.1/4.1 Flexible arm	Reach 3 or 4 metres Very easy/light operation Virtually maintenance free	For standard to high number of position changes			
LFA 4.1-LC LowCeiling flexible arm	Reach 3 or 4 metres Very easy/light operation Virtually maintenance free	For standard to high number of position changes			
EC Extension crane	Reach max. 8 metres To be used in combination with LFA 3.0/4.0/3.1/4.1	Operating areas requiring extensive reach			

The Netherlands

Lincoln Smitweld B.V. P.O. Box 253 6500 AG Nijmegen Tel: +31 24 3522 911 Fax: +31 24 3522 204

Lincoln Smitweld Belgium S.A.

Paul Gilsonlaan 470 1620 Drogenbos Tel: +32 2 37 70 071 Fax: +32 237 81 877

Lincoln Smitweld GmbH Max-Keith-Strasse 39 45136 Essen Tel: +49 201 8 96 280 Fax: +49 201 8 96 2831

Lincoln Electric Norge A.S. Brobekkveien 38 P.O. Box 146 Alnabru N-0614 Oslo Tel: +47 23 37 74 00 Fax: +47 22 72 05 80

Denmark

Lincoln Electric Nordic Frichsparken Søren Frichs Vej 38D 8230 Åbyhøj Tel: +45 86 26 51 00 Fax: +45 86 26 51 50

Sweden

Lincoln Electric Sverige AB Lärkvägen 2 441 40 Alingsås Tel: +46 322 781 30 Fax: +46 322 671 830

Lincoln Electric (UK) Limited Mansfield Road Aston, Sheffield, S26 2BS Tel.: +44 114 287 2401

Lincoln Electric Finland

Tel: +358 10 522 3500

Fax: +358 10 522 3510

Lincoln Croatia / Trea Trade d.o.o.

Mestarintie 4

Croatia

France

Blazici b b

51 000 Rijeka

Tel: +385 51 683 400

Fax: +358 51 681 088

Lincoln Electric France S.A.

Avenue Franklin Roosevelt

76120 Le Grand-Quevilly

Tel.: +33 232 11 40 40

Fax: +33 232 11 40 11

Lincoln Electric Italia S.r.I.

16010 Serra Riccò, Genova

Tel.: +39 010 754 111

Fax: +39 010 754 1150

Ctra. Laureà Miro 396-398

Tel.: +34 93 685 9600

Fax: +34 93 685 9610

08980 Sant Feliu de Llobregat, Barcelona

Via F.Ili Canepa 8

Lincoln KD S.A.

27500 Kauttua

Lincoln Electric Nao KAJETTANKOU 29/1445 1 69 00 Praha 6, Tel./Fax: +420 2333 55 409

Hungary

England

Representative Office

Lithuania

Lincoln Electric Lithuania Stoties Str 3 - 1 5730 Silute Tel/fax: +370 698 135 91

Calea Dorobantilor 111-131 Bloc 9C, Sc. E, Apt 151 Sector 1, 71224, Bucharest, Romania Tel. +407 44 566 702 Mob.: +407 44 309 338 Fax: +402 12 308 381

Turkey

Fax: +44 114 287 2582 Czech Republic & Slovakia

Mobile: +420 606 61 61 65

Lincoln Electric Hungarian

1239 Budapest Haraszti ut 44 Tel.: +36 1 289 0980 Mob.: +36 30989 66 42 Fax: +36 1 286 0328

Romania, Serbia, Macedonia, Bulgaria Lincoln Electric Europe

Akaynak

Yakacikalti, Ankara Asfalti Yanyol Mermer Sok. No: 16 Kartal 81450 Istanbul, Tel.: +902 163 773 090 Fax: +902 163 770 000

EXTRACTION ARMS EXTENSION CRANES



Modern industrial standards require increasingly safer and healthier working conditions.

LINCOLN ENVIRONMENTAL SYSTEMS

As a direct result the

prevention of damage caused

by the inhalation of welding

fumes is a priority. Fortunately, through current technological

developments this can easily

be achieved. The innovative

Pro Source low vacuum

welding fume extraction range

combines flexibility, ease of

use and low cost investment.

Through the combination of

various components in this

range any type of welding area

can have an efficient welding

fume extraction system.





www.lincolnelectric.com

EXTRACTION ARMS

The flexible extraction arms are built the Lincoln way, rugged and reliable. Designed with the welder in mind, the arms come equipped with the 360° rotatable hood for an optimal positioning in relation to the welding point. The welding point remains clearly visible whilst the fumes are effectively extracted. The extraction arms are made of solid, lightweight, 203 mm diameter tube available in different lengths and designs. Incorporated as standard into the arm is a throttle valve and extraction focus spoiler. A clear halogen lamp and automatic start/stop are available as optional features. All this combined with the easy positioning systems provides a highly effective system with maximum effect, minimum disruption to the welder.





The LFA 2.0/3.0/3.1/4.0/4.1 can be combined with the SF 2400 and SF 4200 fans.

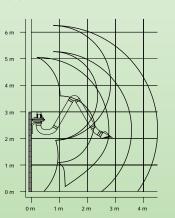


Clear halogen lamp and automatic start/stop are optional.



Rotatable hood, throttle valve and extraction focus spoiler are standard.

Reach of the LFA 2.0/3.0/3.1/4.0/4.1 and 4.1-LC



LFA 3.1 / 4.1 / 4.1-LC BALANCESYSTEM®



There are two different main designs of flexible extraction arms available. The principal difference being the balance systems used. The LFA 3.1 and LFA 4.1 incorporate the patented Balance system®. This is based on a technique whereby the pressure and tensile forces in the entire extraction arm are distributed so that the arm is fixed immediately into every position. Because of this distribution of forces the arms movement is exceptionally light, which is especially important when the extraction arm has to be moved frequently during operations. The balance structure also ensures that the arm is virtually maintenance free. The LFA 4.1 can also be obtained in a special LowCeiling version, the LFA 4.1-LC.



The patented Balance system in the 3.1 and 4.1 arms provides the welder with the lightest controllable arm in the world.

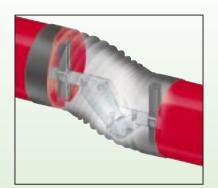
ADVANTAGE

- Ultralight positioning
- Minimal maintenance
- Arm length 3 or 4 metres
- ✓ 360° rotatable hood
- Working light in extraction hood (optional)
- Automatic start/stop switching (optional)
- ✓ LowCeiling version available

LFA 2.0 / 3.0 / 4.0 DEBLOCKSYSTEM®



The LFA 2.0/3.0/4.0 arms are based upon the DeBlock balance system. This system is incorporated into the hinges of the extraction arms. The system is designed using a friction lock. As soon as the arm is raised the lightweight lock is released and the arm is free to move in any direction. With its excellent price/performance ratio the LFA 2.0/3.0/4.0 arms offer an economical solution for a wide range of welding areas.

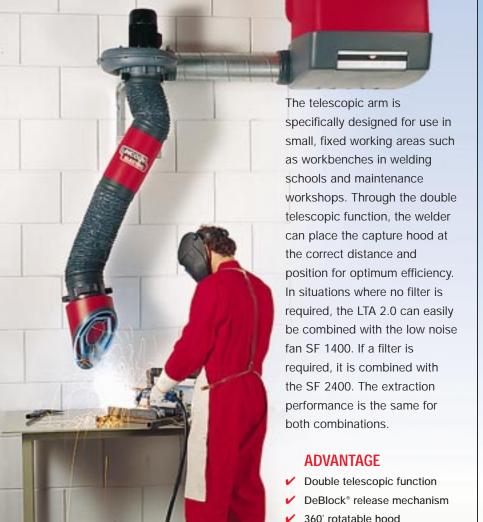


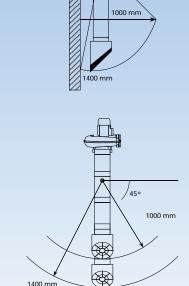
The patented DeBlock system in the 2.0, 3.0 and 4.0 arms results in an easily positioned product with outstanding value for money.

ADVANTAGE

- Excellent price/performance ratio
- Light positioning
- ✓ Arm length 2, 3 or 4 metres
- ✓ 360° rotatable hood
- ✓ Working light in extraction hood (optional)
- Automatic start/stop switching

TELESCOPIC ARM LTA 2.0 DEBLOCK SYSTEM®





Reach of the LTA 2.0

LFA 2.0/3.0/3.1/4.0/4.1 and LTA 2.0 pressure drop



•	000 10101000
~	Working light in extraction hood
	(ontional)

Automatic start/stop switching (optional)

SF 2400

SF 2400

SF 2400

STANDARD INCL. FEATURES

Rotatable hood, throttle valve, extraction

LFA 4.1 600/1600 m³/h

TECHNICAL SPECIFICATIONS EXTRACTION ARMS

4 m

LFA 4.1-LC	203 11111	4 111	600/1600 m-/n	SF 2400
LTA 2.0	203 mm	2 m	600/1600 m ³ /h	SF 1400/2400

Extraction capacity

600/1600 m³/h

600/1600 m³/h

600/1600 m³/h

600/1600 m³/h

TECHNICAL SPECIFICATIONS FANS

203 mm

203 mm

203 mm

203 mm

Product	Power/KW	Speed/RPM	Free blowing cap.	Max. noise level*
SF 1400	0.55	1400	1400	58 dB(A)
SF 2400	0.75	2800	2800	68 dB(A)
SF 5500	1.5	2800	5500	74 dB(A)
SF 8000	3	2800	8000	78 dB(A)
SF 12000	7.5	2800	12000	68** / 82 dB(A)
SF 15000	11	2800	15000	71** / 84 dB(A)

LFA 2.0

LFA 3.0

LFA 4.0

OPTIONS

Working light & hood control Working light & automatic start/stop switching



LINCOLN