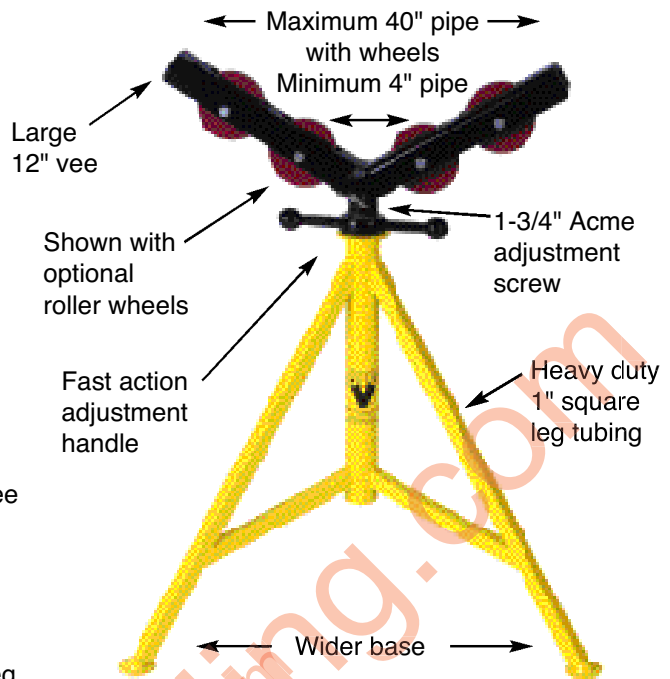


# Large pipe fabricator stands capable of supporting 2500 lb. (1135 kg.) each!

**SUMNER**



**BIG V**<sup>TM</sup>

Sumner now offers the Big Vee Jack to fabricators of large diameter pipes. With a wider base, 1-3/4" Acme adjustment screw and greater load capacity, the Big Vee is the ideal stand for this application. It is a 3-leg heavy duty jack stand built tough for the demands of larger pipes at an affordable price!

**MAX-JAX**<sup>TM</sup>

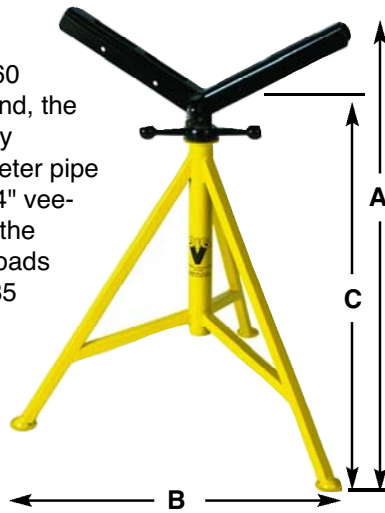
The versatile Max Jax is the ideal fabricator stand. The large 12" vee head and heavy duty four-legged design offers the welder an extra margin of safety on pipe up to 40". With optional accessories, such as the heavy duty casters and Sumner Hold-Down Device, pipe weighing 2500 Lb. (1135 kg.) per Max Jax can be wheeled with ease from storage rack... to welding bay... and onto the shipping dock. This means the load is lifted only once, resulting in a reduction of 50% or more in handling costs. Plus large heavy loads can easily be located to the welder in the welding bay. No more awkward welding positions due to limited material handling systems.



## Basic Big Vee

Part Number 780260

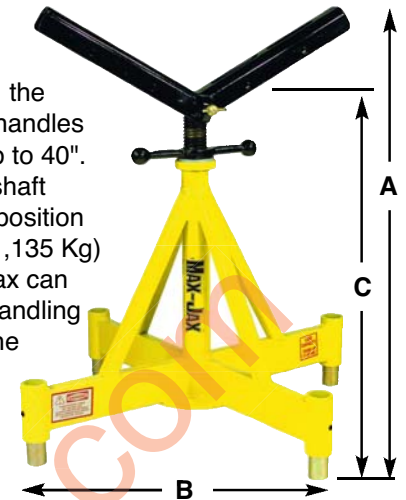
Used as a Jack stand, the basic Big Vee safely handles large diameter pipe up to 40". The 1-3/4" vee-head shaft permits the welder to position loads up to 2,500 lb (1,135 Kg) with ease.



## Basic Max Jax

Part Number 781400

Used as a Jack stand, the basic Max Jax safely handles large diameter pipe up to 40". The 1-3/4" vee-head shaft permits the welder to position loads up to 2,500 lb (1,135 Kg) with ease. The Max Jax can be used for material handling when equipped with the Caster Kit and the Sumner Hold Down Device.



## Large Vee-Head Jack Accessories

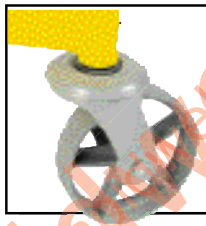
### Caster Kit (PN 781405)

#### Steel Wheel Caster Kit (PN 781404)



#### Max Jax only

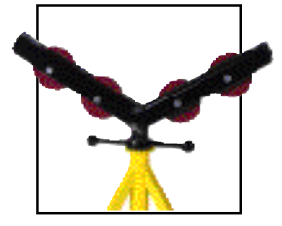
Four 8" heavy duty casters make up the Max Jax Caster Kit. The casters have a quick action braking system.



### Roller Head Kit (PN 781406)

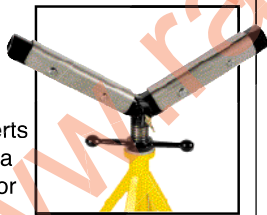
#### Stainless Steel Roller Head Kit (PN 781407)

The Roller Head Kit option provides four true rollers which can be quickly mounted into the 12" vee-head. Roller wheels come in either steel or stainless steel.



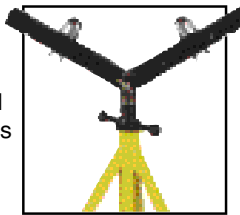
### Stainless Steel Sleeves (PN 781408)

When working with stainless steel pipe, the sleeve option instantly converts the Max jax to a specialty tool for stainless steel welding, preventing carbon contamination



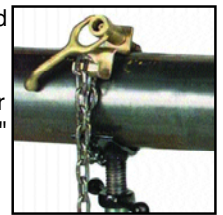
### Ball Transfers (PN 780277)

Consists of two 1-1/2" ball transfers which can be mounted in vee-head slots for a range of 3/8—36" (9—915 mm) pipe. 1,000 lb (455 Kg) capacity.



### Hold Down Device (PN 781050)

The Sumner Hold Down Device uses high tensile strength chain for gripping up to 12" pipe onto the large vee-head when either welding or using the Max Jax for material handling. Chain extension kits are available for pipe up to 40".



	Specifications	
	Max Jax	Big Vee
<b>Load Capacity</b>	2,500 lb (1,134 Kg)	2,500 lb (1,134 Kg)
<b>Basic Unit</b>	<b>A (height)</b>	27.0" (686 mm)
	<b>B (width)</b>	29.6" (752 mm)
<b>Basic Unit with casters</b>	<b>(height)</b>	36.5" (927 mm)
	<b>(width)</b>	39.5" (1,003 mm)
<b>Vee-Head height</b>	<b>C (min.)</b>	21.0" (533 mm)
	<b>(max.)</b>	33.0" (838 mm)
<b>Vee-Head height with casters</b>	<b>(min.)</b>	30.5" (775 mm)
	<b>(max.)</b>	42.5" (1,080 mm)

Part No.	Description	Weight	
		Lb.	Kg.
780260	Basic Big Vee	36.0	16.3
781400	Basic Max Jax	58.0	26.3
781404	Steel Wheel Caster Kit (Max Jax)	58.0	26.3
781405	Caster Kit (Max Jax)	55.0	25.0
781406	Roller Head Kit	8.0	3.6
781407	Stainless Steel Roller Head Kit	9.0	4.1
781408	Stainless Steel Sleeves	5.0	2.3
781050	Hold Down Device	6.5	2.9